



**INDUSTRIAL
MATERIAL CORP.**

METAL PROCESSING & FABRICATION

As a metal service center, Industrial Material Corporation (IMC) stocks structural shapes, bars, strips, plates, and sheets. IMC processes and fabricates to help our customers reduce costs, save time, and improve safety. A listing of our carbon steel capabilities is listed. Other Alloys are available upon request.

Plate and Flat Bar Processing

Shearing	1/4" Thick x 10' Long
Rolling	1/2" Thick x 4' Wide
CNC Plasma	1-1/2" Thick 4' x 10'
Pierce	1-1/4" Carbon
Track Burning	4" Thick x 40'
Punching	1" Plate 1-7/16" Diameter Hole
Sheet Metal Break	3/16" Thick x 8'
Hydraulic Bender	1/2" Thick x 1'

Bending

Rod Bending	1-1/2" Diameter
Rebar Bending	# 11

Welding

Craftspeople Certified to AWS D1.1

Sawing

24" Diameter Square Cut
30" x 24" Bundle Cut
21" x 21" Diameter 45° Miter Cut
14" x 24" Diameter 30° Miter Cut

Drilling

2" Hole x 2" Plate

Threading

1/4" – 2" National Coarse (NC) Bolt Thread
1/8" – 4" National Pipe Thread (NPT)

Shop Capacity

Size 12'W x 10'H x 40'L
5-Ton Overhead Lift

Typical Items Fabricated

Anchor Bolts	Instrument Stands	Platforms and Skids
Directional Anchors	Ladders and Cages	Rebar Shapes
Embeds	Pipe Racks	Shims
Guides	Pipe Supports	Stairs and Walkovers
Handrails	Pipe Shoes	Switch Racks